



Apparel Glory Associated Factory

FACTORY KNIT UNIT

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Welcome To our factory.

Modern humans are the only survivors of several species of naked apes who may have worn clothes. Animal skins and vegetation were adapted into clothes as protection from cold, heat and rain. In course of civilization clothes found to be social characteristic and human prestige as a clothes manufacturer, we are making people realize their social and cultural values.

Preface

In spite of a number of problems, garments industry has been emerged as the largest source of earning foreign currency of the country. It is a talented step that has given the opportunity of employment to the millions of unemployed. As an export oriented Knit Wears manufacturer, We are trying to make a bit contribution in the field of employment plus earning export income of the country. We are specialized in manufacturing both basic and fashionable knit wears for all age group. We are always committed to manufacture garments of trendsetting design & quality and to deliver the goods on time.

Our Group Members

Our Company. is the mother project of the group; it was established in the year 1999. Since then it has grown up considerably, now it has been emerged as an industrial group consisting of four sister projects and a trading company. Knit Fashion, and Textile, Printing & Embroidery. Packaging & Accessories. is its sister manufacturing projects and Few Industries is engaged in export/import and supply business.

Our Development

Our Factory was just a small sewing project. We started with only three sewing lines in the year 1999 and now we have about 90 sewing lines with auto turner mostly dry head machines. We have a large number of knitting machines and two number of dyeing unites. All dyeing machines are world's renewed brand and built in with the latest textile technology. We started with sub-contract orders and now it is worth mentioning that we have a good number of regular bulk buyers. Recent capacity of production for basic items is more than 130,000 Pcs per day.

Project's Environment

Our projects are set-up in the pollution free areas and the environment of working floors are so healthy. A large number of workers about 6,000 are engaged in the manufacturing activities and export procurement. We have a wealth of woman workers contribute to working force. We have a number of steps for women welfares. We also have some social initiatives for all working group and those include health, education, cultural and training programs.

What We Produce

We are specialized in manufacturing all sorts of knit wears for all target age group. As our promise is to ensure quality, we always try to match our customers' trendsetting themes in shirts. Our main products are T-Shirts, Polo-Shirts, Tank-Tops, Night dress, Pajama sets (Knit & Woven), etc. So far fabrics concern, we can produce all kinds of knit fabrics such as Single Jersey, Interlock, Pique, La cost, Rib, Fleeces 100% Cotton and Cotton Elasthan etc.

Certificates We Obtain

Our projects are audited for social accountability. The Certificates we have obtained are **ISO 9001- 2008. WRAP certified, Oeko-Tex Standard 100 product Class-1** for fabrics and Garments made of natural fiber like 100% cotton and blends like Cotton/Elasthan, Cotton/Polyester, Polyester/Cotton, and Cotton/Viscose. for all sorts of knit wears. We have been successfully passed audit for certification of **BSCI, SOCOM and SEDEX**. We are **ACCORD** and **ALLIANC** approved.

Our Goals

We always value our relationship with buyers as a high point of our business practice. Being an export oriented knit wears manufacturer here in Bangladesh, we aim to sell our products in more countries of the world and thus we are making a bit contribution in the field of employment and export income of the country. Simultaneously what we are looking ahead to is a long term relation with contacts of mutual benefits and investments of time and trust.

Our Clients:

We feel inclined to give below a mention of buyers we got opportunity to work with.

In Europe:

Fila, Coop, Inditex, Woolworth, Adlar, Daniel Hechter, Auchan, Snickers Europ AB, Metro, Takko, Orchestra, Pizza Italia.

Lidi, Aldi, Newyorker, C & A, Primark, Rewe, Ernesting Family, NKD, KIABI.

In USA:

Wal-Mart, Sears, VF Asia, NTD, US Polo, Aeropostal, Kids HQ.

In Others:

Russia - Ostin,

Australia - Cotton On Group, Specialty Fashion Group, Woolworth.

Knitting Project



Knitting Project :

Capacity of Machinery : 44 Nos. (FUKAHAMA **Taiwan Origin**)

:S/J 17" Dia X 24 Gauge ..1 No. (Lycra/Spandex Attachment)

: S/J 18" Dia X 24 Gauge2 No.

: S/J 19" Dia X 24 Gauge2 No.

: S/J 20" Dia X 24 Gauge1 No.

: S/J 21" Dia X 24 Gauge4 No.

: S/J 22" Dia X 24 Gauge4 No.

: S/J 23" Dia X 24 Gauge4 No.

: S/J 24" Dia X 24 Gauge4 No.

: S/J 25" Dia X 24 Gauge1 No

: S/J 26" Dia X 24 Gauge1 No.

: S/J 28" Dia X 24 Gauge1 No.

: S/J 30" Dia X 24 Gauge2 No.

: S/J 32" Dia X 24 Gauge1 No.

: S/J 34" Dia X 24 Gauge2 No.

: I/L 30" Dia X 24 Gauge1 No.

: I/L 32" Dia X 24 Gauge2 No.

: I/L 34" Dia X 24 Gauge2 No.

: I/L 36" Dia X 24 Gauge1 No.

: I/L 38" Dia X 24 Gauge2 No.

: I/L 40" Dia X 24 Gauge2 No.

: I/L 42" Dia X 24 Gauge1 No.

: RIB 30" Dia X 18 Gauge1 No.

: RIB 32" Dia X 18 Gauge2 No

: RIB 34" Dia X 18 Gauge1 No.

: RIB 36" Dia X 16-18 Gauge2 No.

: RIB 38" Dia X 18 Gauge2 No.
 : RIB 40" Dia X 18 Gauge2 No.
 : RIB 42" Dia X 18 Gauge1 No.
 : Fleece 30" Dia X 20 Gauge1 No.
 : Fleece 34" Dia X 20 Gauge1 No.
 : Brush Machine1 No
 : Raising Machine1 No.
 :Auto 52" Flat Knit Collar 14 Gauge..12 No.
 (Brand : ASKME/PHOENIX)

Production Capacity Fabrics18,000 Kgs (Per day)

Type of Fabrics Single Jersey 110 gsm -280gsm, Pique 160gsm -320gsm, Drop Needle,
 Honey Comb, Interlock, Rib 1x1 ,2x2 ,Vericated Rib, Lycra S/J, Lycra
 Rib, Waffle, Terry Fleece , Fleece 80%/20% ,CVC and PC etc.
 Based Construction :100% cotton , CVC, P/C, 80/20% or 50/50pc
 All Over printed fabrics (Reactive/Pigment/Discharge/Rubber)

Air Compressor (FU SHENG) 15 HP X 5 Pcs.

Floor Space 28,800 Sft.

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Dyeing Project



Capacity of Machinery	Winch 20 Nos. Fongs ECO 6 (Hong Kong) High Temperature Fongs ECO 8 D2TT4 Fongs ECO 38 (Hong Kong) Atmospheric 10, 30, 60, 150, 250, 500, 750, 800, 1000, 1500 & 2000 Kgs loaded capacity. (High & Atmospheric Temperature)
Compactor(Normal & Computerized)	: 2 Nos. Fabcon (U.S.A)
Auto Squeezer +Slidder	: 3 Nos. Askme & Corino (Taiwan)
Hit Setting	: 2 Nos. Askme (Taiwan)
Flat Dyer (4 Chamber)	: 1 Nos. Askme (Taiwan)
Open Standard & Chamber	: 1 Nos. LK (Taiwan) width : (280 mm)
Boiler	: 2 Nos. Long Chuan (Korea)
Power (GAS) Generator	: 2 Sets 350 Kvs. (Diesel & Gas)
Production Capacity	: 22,000 Kgs Per Day (Average Color)
Open width standard	: 01 (Korea).
Floor Space	: 56,000 Sft.

Information of the Company

Sister Concern :	Knit Fashion. Textile. Printing. Knitting unit.	
Products :	T-Shirts, Polo Shirt, Tank Top, Night Dress, Pajamas Sets, Shortly Sets all kind of circular knit items for Men, Ladies and Children's.	
Certification :	<ul style="list-style-type: none"> • An ISO 9001:2008 certified company. • Oeko-Tex Standard 100 Class1 for Fabrics made of 100% cotton, Cotton Elasthan. • Cotton polyester, Polyester cotton and cotton viscose. • Oeko-Tex Standard 100 Class1 for Readymade Garments of all kind of Knitwear. • BSCI, SOCOM & SEDEX. • WRAP Certified Company. 	
Established :	<ul style="list-style-type: none"> • Established in 1999 • Backwardly Integrated From Knitting to Processing, Garmenting and Printing. • Numbers of Current Employee: 6000. 	
Man Power :	6000 (General Worker) 300 (Staff)	
Top Management :	<p>Major General A.S.M. Nazrul Islam (Rtd.) Chairman</p> <p>Md. Lutfar Rahman Managing Director</p> <p>Aisa Siddeka Lata Director</p> <p>S. Mukherjee Group Advisor</p> <p>Asraf ullah Babul</p>	<p>Mrs. Marzina Begum Chairman</p> <p>Md. Moynul Haque Director</p> <p>Runa Akter Director</p> <p>Ranjan Sarker Damin Executive Director</p>

Director (Marketing)

Q.C Process

Quality control in garments is typically a procedure to make a particular degree of internationally accepted quality in clothing industry. It may well consist of whatever actions a company deems essential to offer to the handle and verification of particular features of the product. It concerns correctable issues and we provide AQL 1.5% which is internationally accepted.

We have a strong Q.C team consists of a good number of professional people. They are engaged in Controlling Quality from every step of manufacturing process. They prepare Test Report of yarn before knitting starts. After knitting Gray Fabrics the team conducts a random Inspection on those fabrics. They check fabrics' batch wise Dia, Shrinkage, Twisting, Rubbing wet to dry, Weight, Color continuity, Shade variation, Specto photo meter report, Fabric contents etc. to ensure standard quality.

After checking all of above issues, if they can find fabrics are up to the required quality level, they send fabrics to the cutting department. They also take care of Pre-production requirement of Size set and Color combination. An in-line Test cutting of fabrics is also conducted. They follow Numbering method to avoid color shades on fabrics. The team is also engaged to check in-line sewing quality. They check quality of garments once on-table and then again after ironing.

All garments are checked by a Needle Detector before final packing and cartooning.

